

## INSTALLATION: (Mounting Flange)

1. Verify window opening size. Allow a minimum of 1/2" in width and height for rough opening. Check that the rough opening sill is level and the vertical framing members are plumb (**Fig A**). Correct any framing issues prior to proceeding with window installation. **DO NOT attempt to install a window that is too large for the rough opening. The window may not operate properly and could void the warranty.**
2. Apply a continuous bead of sealant to the back side (interior) of the mounting flange in line with the pre punched holes (**Fig B**).
3. Set window into opening and press tight to building.
4. Level sill, install shims at corners of sill if needed.
5. Fasten one upper corner in place. Fasten on side jamb, not head. **DO NOT drive fastener all the way until steps 9 & 10 (Fig C).**
6. Check window for level, plumb, square and is without distortion (**Fig D**).
7. Make sure window is square, operates smoothly and operable sash(es) are sitting squarely in their openings.
8. Tack the corner diagonally opposite to the upper corner that was tacked first.
9. Continue to fasten sides, head and sill, rechecking the unit to ensure it is set plumb, level, square and true. Alternate sides to avoid bowing window.
10. Use fasteners in every other hole, fastener heads should not compress flange.
11. Re-check the window to be sure it operates properly (**Fig E**).
12. Vytex strongly recommends that our new construction application products be installed using Tyvek Straight Flash System including flexible membrane at the sill.
13. Loosely pack insulation around the window frame, on the interior between the frame and opening.
14. Finish off the exterior of the window, leave a minimum of a 1/8" gap between exterior finish and window to allow for settlement and expansion.

15. Use the proper grade of sealant to seal the entire perimeter of the window. Make certain the weeps on the outside of the window are open and that water can drain from the sill and weeps (**Fig F**).
16. Finish off the interior of the window and re-check the window to be sure it operated properly.
17. All windows must be protected prior to application of brickwash. Warranty may be voided in the event of brickwash damage.

