# 25-YEAR LIMITED COMMERCIAL WARRANTY

Vytex window and patio door products decrease energy costs, add value, and enhance the beauty of your home. This warranty covers all Vytex window and patio door products manufactured on or after January 1, 2008. Previous warranties will remain in effect for products manufactured by Vytex prior to this date.

Vytex, the manufacturer, warrants to you, the original purchaser of Vytex window and/or patio door products as specified below, for a commercial residence, that in the course of normal use, our products will be free from defects in material and workmanship for a period of 25 years.

### WINDOW AND PATIO DOOR MATERIALS & PARTS

Our 25-Year Limited Commercial Warranty covers the PVC mainframe and sash extrusions against chipping, cracking, blistering, warping, corroding, peeling, pitting, and fading. In addition, the fusion-welded frame and sash corners are warranted against separation for a period of 25 years from date of installation.

Our 25-Year Limited Commercial Warranty covers the window and door hardware such as balances, tilt latch mechanisms, ventilating latches, window operators, slider rollers, and all other hardware against breakage, cracking, or otherwise failing.

Our 25-Year Limited Commercial Warranty covers the screen frames against cracking, warping, breaking, or other failure for as long as you reside in your home. The fiberglass screen mesh is not warranted against rips or tears.

#### **INSULATED GLASS COVERAGE**

The insulated glass units produced for your window products are warranted against seal failure for a period of twenty five (25) years. Furthermore, the insulated glass unit is warranted to be free from obstruction of vision due to film or dirt accumulation between the interior glass panes as governed by Federal Specification DD-G-451C.

Condensation and/or frost buildup on the interior surface of the insulated glass unit do not indicate a seal failure, faulty workmanship, or substandard installation, but are the direct result of excess humidity in the home, and are not a warranty issue. An HVAC specialist should be contacted to correct this condition.

# SPECIAL COVERAGE

VyGuard™ Laminated Glass and tempered

glass are warranted for ten (10) years from date of installation. Tempered glass is standard on all patio doors. Specialty glass products such as leaded or decorative glass are warranted for five (5) years from date of installation.

Window or patio door units stored in a non-ventilated storage area that will subject these products to temperatures in excess of 110 degrees Fahrenheit will void this warranty.

Vytex warrants that the VyCoat™ color coating will be free from manufacturing defects which result in rotting, cracking, warping, pitting, corroding, peeling, blistering, or non-uniform fading or discoloration for a period of ten (10) years from the date of installation.

# **EXCLUSIONS**

Windows that experience color change due to normal weathering are excluded from this warranty. Normal weathering is defined as exposure to ultraviolet light and extremes of temperature or atmosphere which will cause any surface to fade, discolor, darken, chalk, or acquire a surface accumulation of dirt or stains. The severity of these conditions depends on air quality, the geographic location of the window or patio door products, and other local conditions over which Vytex has no control.

Please be advised that caulking is required for installation of your window or patio door products, but is not considered part of the product, thus caulking is not covered by this warranty.

This warranty can be voided due to improper installation of our products, painting or staining of the original finish, acts of God, misuse, or abuse.

This warranty may also be voided in the event of brickwash damage due to misuse. All windows and doors must be protected prior to application of brickwash.

Vytex's obligation under this warranty is limited to furnishing replacement material and does not cover any possible labor

### WARRANTY CLAIM PROCEDURE

Vytex, or an authorized dealer representative, reserves the right to inspect any window or patio door product submitted for warranty claim. If you have a problem with your Vytex windows or patio door products, contact the dealer, distributor, or contractor from whom you purchased these products or contact us

MAIL:

9425 Washington Blvd. N., Laurel, MD 20723

PHONE: 877 747 8735

WEB: www.vytexwindows.com

servicerequest@vytexwindows.com EMAIL:

The warranty service process time will be shortened if you provide the following information.

- How best to contact you
- The address of where the product(s) can be inspected
- A description of the problem
- Photos are always helpful

Product Installation Date:	
Production Order Number:	

Upon receipt of a notification of warranty claim, Vytex will acknowledge via telephone, U.S. mail, or email within seven (7) business days, and will investigate the claim and take appropriate action within thirty (30) days after notification. Should it be determined that our product does not have a defect covered by warranty, Vytex reserves the right to charge an inspection fee.

Manufacturing materials and production techniques can change, thus replacement parts may not be an aesthetic match to the original. This warranty offers you specific legal rights, and you may have other rights that vary from state to state.

